



TENNANT PART NUMBER: 372863

1.6L

EMISSION CERTIFIED INDUSTRIAL ENGINE EMISSION CONTROL SYSTEM SERVICE MANUAL



Vortec 1600
2003 1.6L I4
Industrial Engine



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SECTION 0A

GENERAL INFORMATION

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FUEL SYSTEMS CAUTIONS


CAUTION: Do not smoke, carry lighted tobacco, or use a lighted flame of any type when working on or near any fuel related component. Highly flammable air-fuel mixtures may be present and can be ignited causing personal injury.

CAUTION: Do not allow propane to contact the skin. Propane is stored in the fuel tank as a liquid. When propane contacts the atmosphere, it immediately expands into a gas, resulting in refrigeration that can cause severe burns.

CAUTION: Do not allow propane to accumulate in areas below ground level such as in a service pit or underground ventilation systems. Propane is heavier than air and can displace oxygen, creating a dangerous condition.

It is important to note that this manual contains various Warnings, Cautions and Notes that must be carefully observed in order to reduce the risk of personal injury during service or repair. Improper service or repair may damage the engine or render it unsafe or fail to make the engine emissions compliant. It is also important to warn of all hazardous consequences that might result from careless treatment of the engine. Failure to observe these items could influence terms of the warranty.

	WARNING
Failure to heed could result in death, injury or property damage.	

	CAUTION
Less severe than WARNING, but has the potential to cause injury or damage. Also used to notify of situations that could lead to eventual failure, injury or damage.	

IMPORTANT: Denotes situations which could influence safety or proper performance of the vehicle or component.

NOTICE: Significant item of information.


To reduce the chance of personal injury and/or property damage, the following instructions must be carefully observed.

- Proper service and repair are important to the safety of the service technician and the safe reliable operation of all engines. The service procedures recommended and described in this service manual are effective methods of performing service and repair. Some of these procedures require the use of tools specially designed for the purpose.
- If part replacement is necessary, the replacement part must be of the same part number or equivalent part. Do not use a replacement part of lesser quality. In the case of replacement parts for the emission control system use only genuine OEM replacement parts.
- Before using a replacement part, service procedure, or a tool which is not recommended by the engine manufacturer, it must first be determined that neither personal safety nor the safe operation of the engine will be jeopardized by the replacement part, service procedure or the tool selected.
- Special service tools shown in this service manual that have tool product numbers beginning with "J" or "BT" are available for world wide distribution from:
 - Kent-Moore Tools
 - 28635 Mound Road
 - Warren, MI. 48092
 - 1-800-345-2233
- Special Tools which are required to service the LPG fuel system are listed below
 - Hand held diagnostic scanner
 - ITK-1 Fuel pressure test kit

The tools are available from:

IMPCO Engine System Division
7100 East 15 Mile Road
Sterling Heights, MI. 48312
1-586-276-4333

ENGLISH AND METRIC FASTENERS

	CAUTION
Late model engines use a combination of English and Metric fasteners. The components affected are the starter motor, engine mounts, and flywheel housing mounting. Other components may also have a combination of fasteners, always verify that the proper fasteners are used whenever removing or replacing any components.	

Terms and Definitions

Air Valve Vacuum (AVV): The vacuum signal taken from below the air valve assembly and above the throttle butterfly.

ADP: Adaptive Digital Processor.

Air/Fuel Ratio: The amount of air and fuel in the air fuel mixture, which enters the engine, shown in a ratio.

Analog Voltmeter: A meter that uses a needle to point to a value on a scale of numbers usually of the low impedance type; used to measure voltage and resistance.

Aromatics: Pertaining to or containing the six-carbon ring characteristic of the benzene series. Found in many crude oils.

Backfire: Combustion of the air/fuel mixture in the intake or exhaust manifolds. A backfire can occur if the intake or exhaust valves are open when there is a mis-timed ignition spark.

Benzene: An aromatic (C₆H₆). Sometimes blended with gasoline to improve antiknock value. Benzene is toxic and suspected of causing cancer.

Bi-Fueled: A vehicle equipped to run on two fuels at the same time such as a fumigated diesel.

Blow-By: Gases formed by the combustion of fuel and air, which ordinarily should exert pressure only against the piston crown and first compression ring. When rings do not seal, these gases (blowby) escape down the side of the piston into the crankcase.

BTU: British Thermal Unit. A measurement of the amount of heat required to raise the temperature of 1lb. of water 1 degree F.

Butane: An odorless, colorless gas, C₄H₁₀ found in natural gas and petroleum. One of the five LP gases.

CAFE: Corporate Average Fuel Economy.

CARB: California Air Resources Board.

Carbon Monoxide (CO): A chemical compound of a highly toxic gas that is both odorless and colorless.

Carburetor: An apparatus for supplying an internal-combustion engine a mixture of vaporized fuel and air.

Cathode Ray Tube: A vacuum tube in which cathode rays usually in the form of a slender beam are projected on a fluorescent screen and produce a luminous spot.

Circuit: A path of conductors through which electricity flows before it returns to its source.

Closed Loop Operation: Applies to systems utilizing an oxygen sensor. In this mode of operation, the system uses oxygen sensor information to determine air/fuel ratio. Adjustments are made accordingly and checked by comparing the new oxygen sensor to previous signals. No stored information is used.

CNG: Compressed Natural Gas.

CKP: Crankshaft Position Sensor

CMP: Camshaft Position Sensor

Conductor: A material, normally metallic, that permits easy passage of electricity.

Contaminant: Impurities or foreign material present in fuel.

Control Module: One of several names for a solid state microcomputer which monitors engine conditions and controls certain engine functions; i.e. air/fuel ratio, injection and ignition time, etc.

Converter: A LPG fuel system component containing varying stages of fuel pressure regulation combined with a vaporizer.

Cryogen: A refrigerant used to obtain very low temperatures.

Current: The directed flow of electrons through a conductor. Measured in amps.

Dedicated Fuel System: A motor fuel system designed to operate on only one fuel type.

Diaphragm: A thin, flexible membrane that separates two chambers. When the pressure in one chamber is lower than in the other chamber, the diaphragm will move toward the side with the low pressure.

Diaphragm Port: The external port located at the fuel inlet assembly and connected to the vacuum chamber above the air valve diaphragm.

Digital Volt/Ohm Meter (DVOM): A meter that uses a numerical display in place of a gauge and is usually of the high impedance type.

DTC: Diagnostic Trouble Code

DST: Diagnostic Scan Tool.

DVOM: Digital volt/ohmmeter.

ECT: Engine Coolant Temperature.

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