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2016.0 DISCOVERY SPORT (LC), 501-26

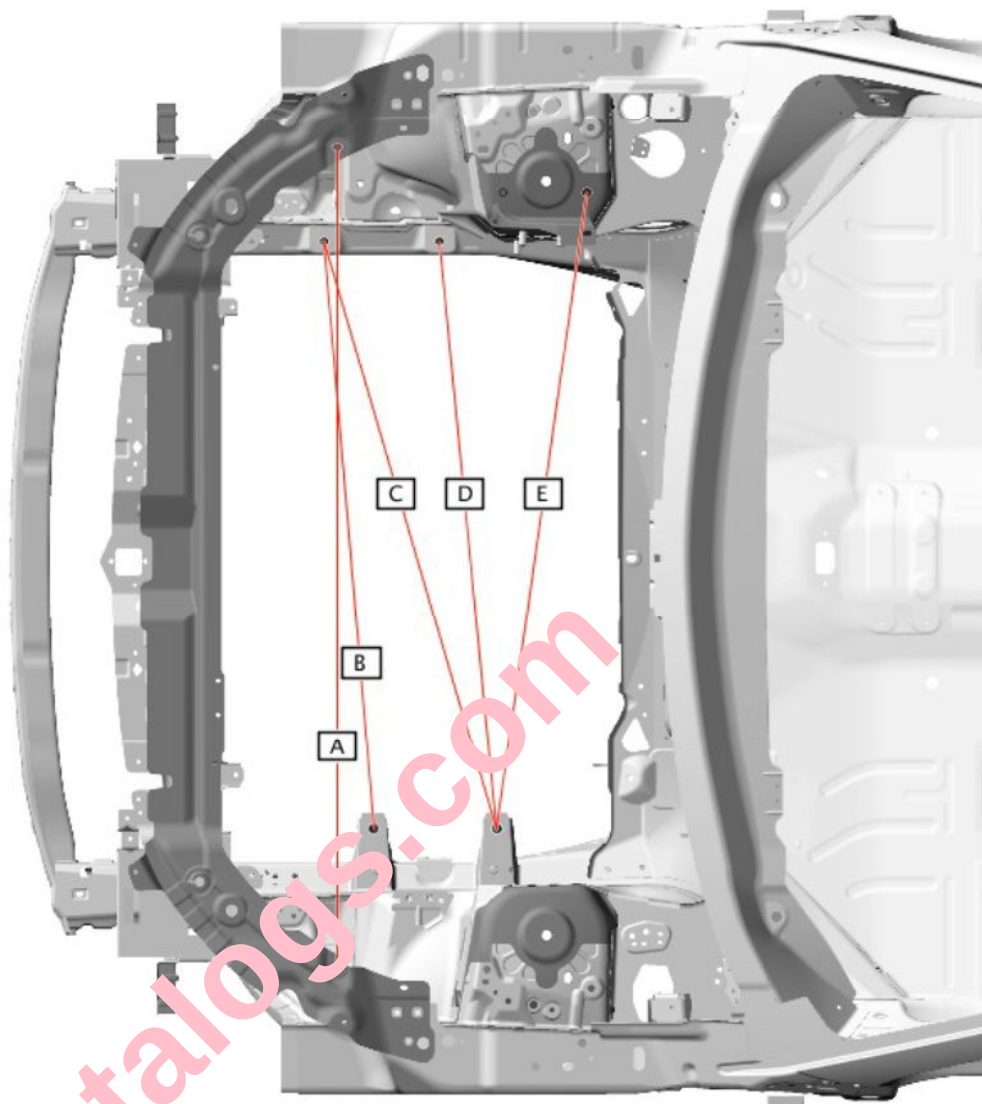
BODY REPAIRS – VEHICLE SPECIFIC INFORMATION AND TOLERANCE CHECKS

DESCRIPTION AND OPERATION

FRONT END BODY DIMENSIONS

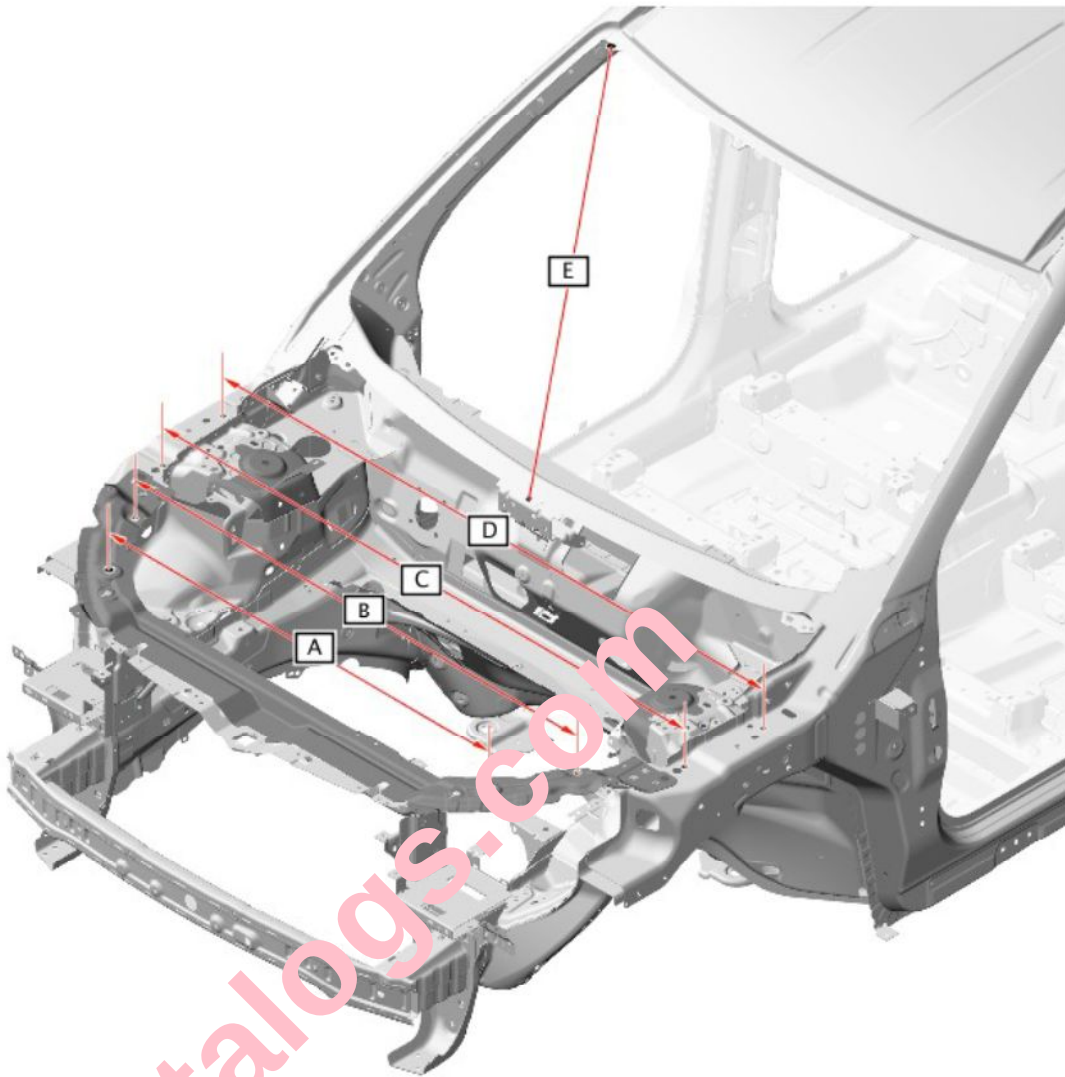
NOTES:

- All dimensions shown are in millimetres (mm).
- Dimensions shown to holes, are always taken from/to the hole centre. They are also always to the body panel surface, not to the top of bolts or components.



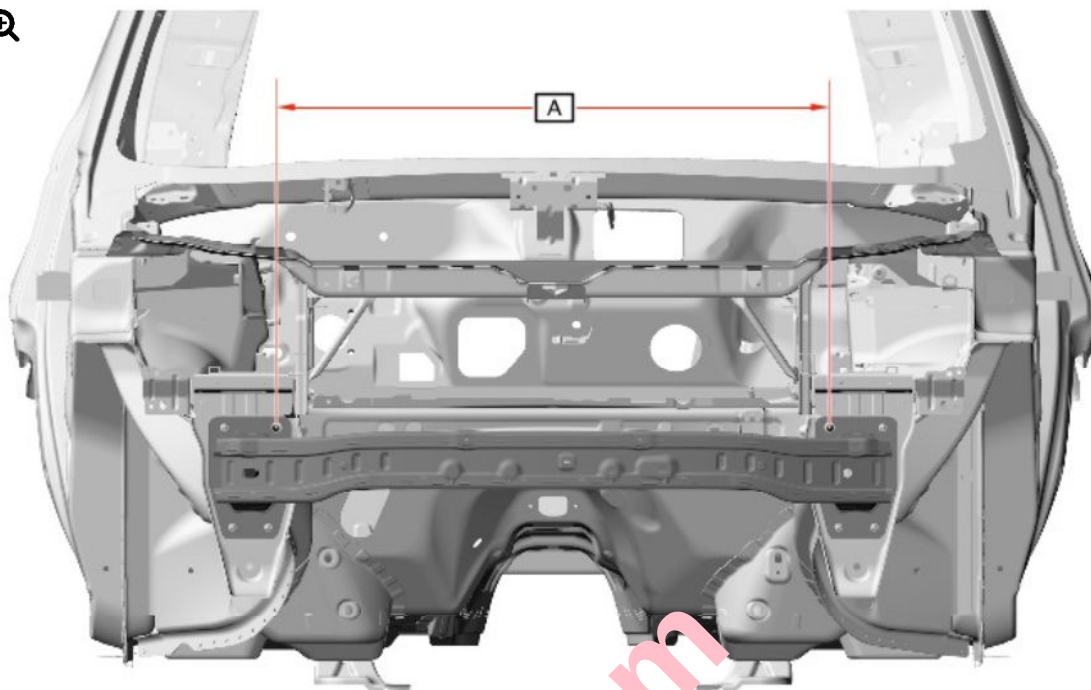
E170105

ITEM	FROM	TO	DIMENSION
A	RH (right-hand) tooling hole	LH (left-hand) tooling hole	1280.00
B	Transmission LH mounting, forward stud	Engine RH mounting forward fixing hole	920.19
C	Transmission LH mounting, rear stud	Engine RH mounting forward fixing hole	955.70
D	Transmission LH mounting, rear stud	Engine RH mounting middle fixing hole	921.35
E	Transmission LH mounting, rear stud	Damper mounting, rear hole	993.24



E170106

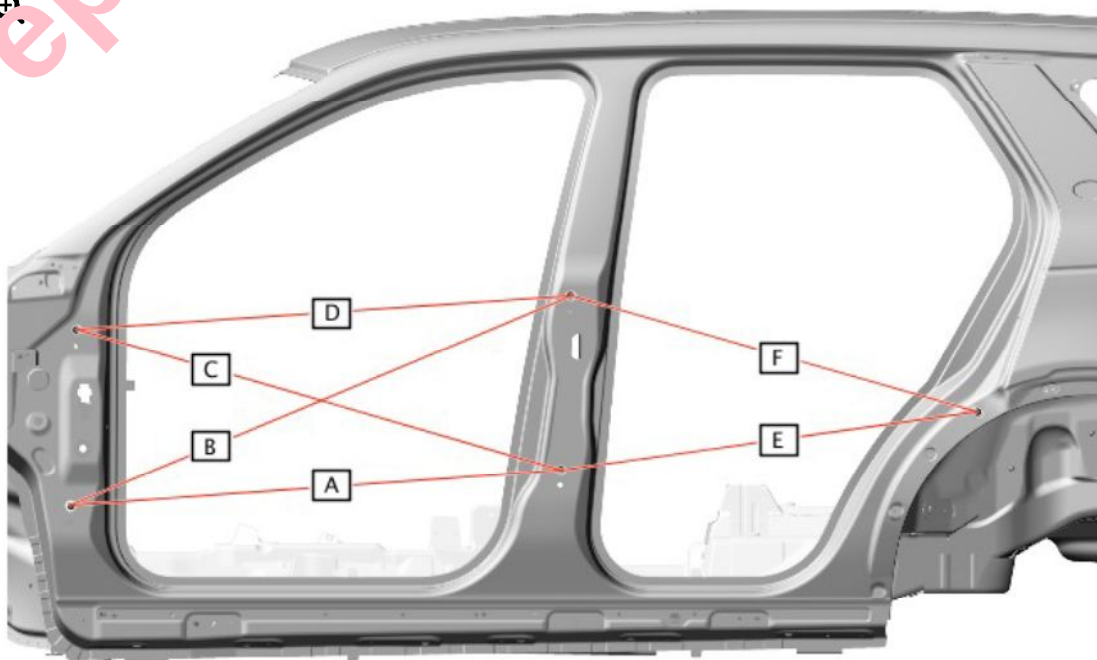
ITEM	FROM	TO	DIMENSION
A	RH forward tooling hole	LH forward tooling hole	1097.00
B	RH rear tooling hole	LH rear tooling hole	1280.00
C	RH Fender forward bracket rear fixing hole	LH Fender forward bracket rear fixing hole	1509.44
D	RH Fender rear bracket fixing hole	LH Fender rear bracket fixing hole	1515.00
E	RH Roof panel tooling hole	Bulkhead centre bracket tooling hole.	1099.56



E170107

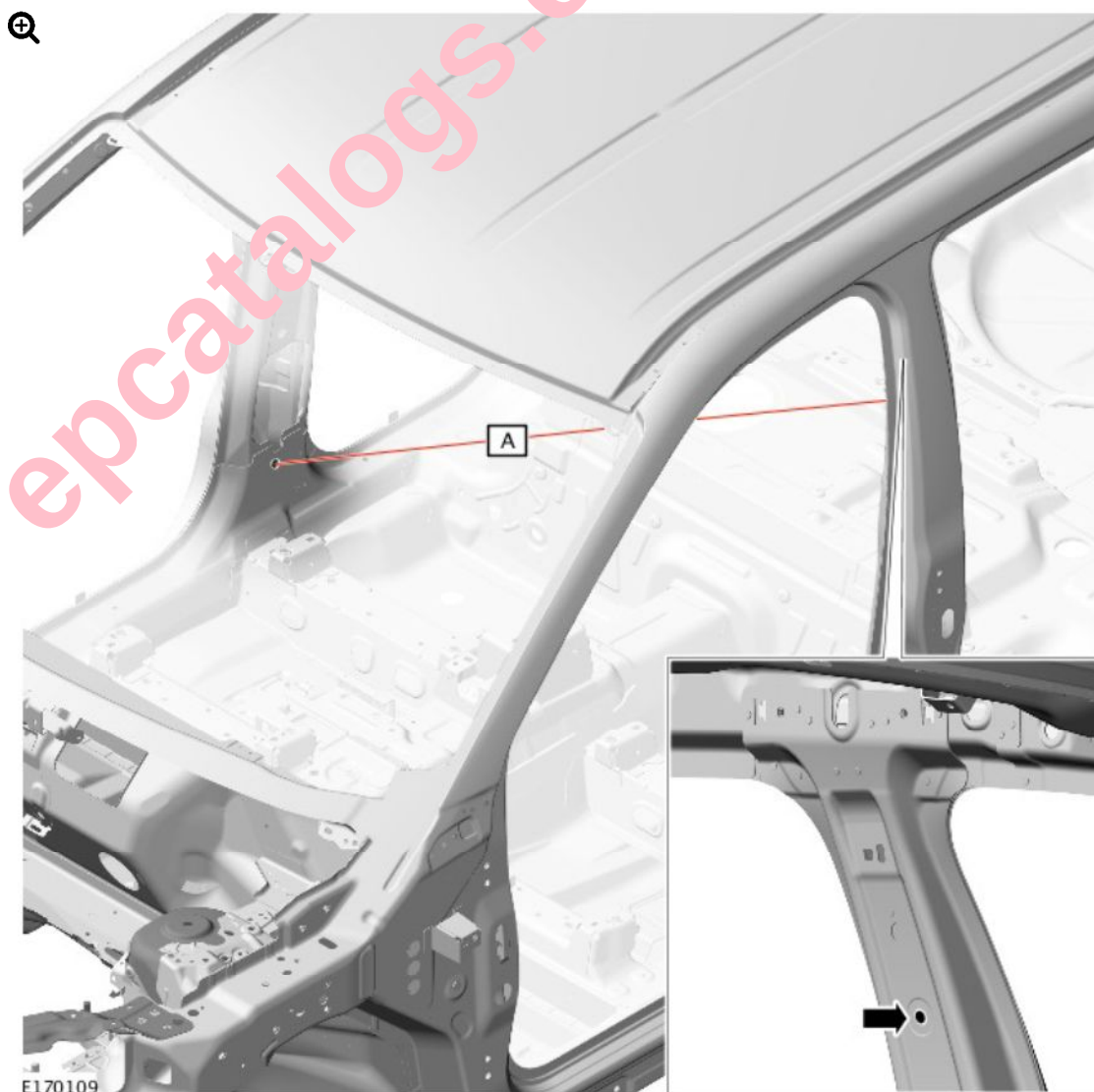
ITEM	FROM	TO	DIMENSION
A	Bumper RH top inboard fixing hole	Bumper LH top inboard fixing hole	960.11

SIDE PANEL DIMENSIONS



E170108

ITEM	FROM	TO	DIMENSION
A	Front door bottom hinge upper fixing hole	Rear door bottom hinge upper fixing hole	1082.63
B	Front door bottom hinge upper fixing hole	Rear door top hinge upper fixing hole	1191.42
C	Front door top hinge upper fixing hole	Rear door bottom hinge upper fixing hole	1107.34
D	Front door top hinge upper fixing hole	Rear door top hinge upper fixing hole	1094.56
E	Rear door bottom hinge upper fixing hole	Wheelarch finisher retaining clip hole	927.35
F	Wheelarch finisher retaining clip hole	Rear door top hinge upper fixing hole	935.66



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