Service Manual
S150, S160 Skid-Steer Loader

S/N 529711001 & Above
S/N 529811001 & Above
S/N A8M011001 - A8M059999
S/N 529911001 - 529959999
S/N 530011001 - 530059999
S/N AC3011001 - AC3059999
S/N AC3211001 - AC3259999

EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)
**Maintenance Safety**

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator’s Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

**WARNING**

Safety Alert Symbol: This symbol with a warning statement, means: “Warning, be alert! Your safety is involved!” Carefully read the message that follows.

- **CORRECT**
  - Never service the Bobcat Skid-Steer Loader without instructions.
  - Use the correct procedure to lift or lower operator cab.
  - Cleaning and maintenance are required daily.

- **WRONG**
  - Have good ventilation when welding or grinding painted parts.
  - Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.
  - Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace it if damaged.
  - Lead-acid batteries produce flammable and explosive gases. Keep arcs, sparks, flames and lighted tobacco away from batteries.

- **CORRECT**
  - Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
  - Disconnecting or loosening any hydraulic tube, line, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.
  - Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

- **CORRECT**
  - Stop, cool and clean engine of flammable materials before checking fluids.
  - Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
  - Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
  - Keep rear door closed except for service. Close and latch door before operating the loader.

- **WRONG**
  - Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
  - Never fill fuel tank with engine running, while smoking or when near open flame.
  - Lead-acid batteries produce flammable and explosive gases. Keep arcs, sparks, flames and lighted tobacco away from batteries.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are not in the Operation & Maintenance Manual must be performed ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.
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