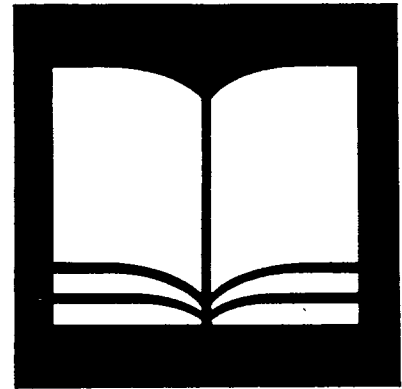




Section 1

HOW TO USE

CONTENTS

Group 1-SECTION 2 GROUP CONTENTS

..... HU17-1-1~4

Group 2-INTRODUCTION HU3-2-1~2

1. Introduction HU3-2-1
2. Care of the Handling HU3-2-1
3. Symbols HU3-2-2

Group 3-FEATURES OF THIS MANUAL

..... HU17-3-1~2

1. Construction HU17-3-1
2. Tab HU17-3-2
3. Page HU17-3-2
4. Contents HU17-3-2

Group 4-SAFETY INFORMATIONS HU3-4-1~4

SECTION & GROUP CONTENTS

**SECTION 1 HOW TO USE**

Group 1	Section & Group Contents	HU17-1
Group 2	Introduction	HU3-2
Group 3	Features of this Manual	HU17-3
Group 4	Safety Informations	HU3-4

**SECTION 2 SPECIFICATIONS**

Group 1	General Specifications	SP90-1
Group 2	Components Specifications	SP90-2
Group 3	Torque References	SP90-3
Group 4	Others	SP90-4
Group 5	Conversion Table	CT-1

**SECTION 3 GENERAL**

Group 1	Introduction	GN13-1
Group 2	Construction	GN13-2
Group 3	Hydraulic System	GN13-3
Group 4	Electric System	GN13-4
Group 5	Maintenance	GN13-5

**SECTION 4 SUPERSTRUCTURE**

Group 1	Superstructure	SS26
Group 2	Hydraulic Pump Device	
	Hydraulic Pump	HYP-45
	Pump Transmission	TM-11
	Gear Pump	HYP-36
Group 3	Control Valve	CV-37
Group 4	Swing Device	
	Swing Motor	HYM-54
	Swing Reduction Device	SRD-13
Group 5	Pilot Valve	
	Operational Principle, Disassembly & Assembly (For Front-End Attachment)	PV-9
	Disassembly & Assembly (For Travel)	PV-10
Group 6	Control Neutralizer Valve	CNV-1
Group 7	Shockless Valve	
	Operational Principle	SHV-3
	Disassembly & Assembly	SHV-1

SECTION & GROUP CONTENTS

Group 8	Accumulator	ACC-4
Group 9	Solenoid Valve	
	Operational Principle (Three spools)	SOV-12
	Disassembly & Assembly (Three spools)	SOV-9
	Operational Principle (One spool)	SOV-13
	Disassembly & Assembly (One spool)	SOV-10
	Operational Principle (EHC valve)	SOV-14
Group 10	Mode Selection Cylinder	CY-13

**SECTION 5 UNDERCARRIAGE**

Group 1	Undercarriage	UC-28
Group 2	Travel Device	
	Operational Principle of Travel Motor	HYM-55
	Disassembly & Assembly of Travel Motor ...	HYM-55
	Disassembly & Assembly of Travel Device	TD-20
Group 3	Center Joint	CJ-14

**SECTION 6 FRONT END ATTACHMENTS**

Group 1	Front End Attachment	FA19-1
Group 2	Hydraulic Cylinder	
	Operational Principle	CY-12
	Disassembly & Assembly	CY-25
Group 3	Pin & Bushing	FA19-3
Group 4	Point & Side Cutter	FA19-4

**SECTION 7 HYDRAULIC SYSTEM**

Group 1	Outline	HS-15
Group 2	Main Hydraulic Circuit	HS-15
Group 3	Pilot Circuit	HS-15
Group 4	Single Operation	HS-15
Group 5	Combined Operation	HS-15
Group 6	Heavy Lift Operation	HS-15
Group 7	Hydraulic Circuit Diagram	HS-15

**SECTION 8 PNEUMATIC SYSTEM**

Group 1	General	ARS-13
Group 2	Air Compressor	ARS-13
Group 3	Governor	ARS-13
Group 4	Auto-Drain Valve	ARS-13

SECTION & GROUP CONTENTS

**SECTION 9 ELECTRICAL SYSTEM**

Group 1	Safety Precautions	ES5-1
Group 2	Specifications	ES19-2
Group 3	Construction & Function	ES19-3
Group 4	Circuit Operations	ES19-4
Group 5	Maintenance	ES19-5

**SECTION 10 TROUBLESHOOTING**

Group 1	Introduction	TS11-1
Group 2	Diagnose Malfunctions	TS21-2
Group 3	Excavator Performance Test	TS21-3
Group 4	Components Performance Standard	TS21-4
Group 5	Electrical System Test	TS21-5

**SECTION 11 ENGINE**

Group 1	General Information	EG15-1
Group 2	Maintenance	EG15-2
Group 3	Engine Assembly-I (Disassembly).....	EG15-3
Group 4	Engine Assembly-II (Inspection & Repair)	EG15-4
Group 5	Engine Assembly-III (Reassembly)	EG15-5
Group 6	Lubrication System	EG15-6
Group 7	Cooling System	EG15-7
Group 8	Fuel System	EG15-8
Group 9	Turbocharger	EG15-9
Group 10	Air Compressor	EG15-10
Group 11	Engine Electricals	EG15-11
Group 12	Troubleshooting	EG15-12
Group 13	Special Tool List	EG15-13

INTRODUCTION

1. INTRODUCTION

This service manual is for training new personnel and for reference by experienced service technician.

It works to give you both the general background as a training text and technical details of shop service and field service.

It is concise service guide for specific machine. It covers specifications construction, theory of operation, trouble shooting, removal and installation, disassembly and assembly, maintenance and repair.

Using the service manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

Note; There are 3 types machines which are **Super Deluxe type, Deluxe type and Standard type.**
In this service manual, Super Deluxe type machine is mentioned.

As supplied machines are different subject to territory and/or machine, please confirm which one is applicable and what equipments it has.

All information, illustration and specifications contained in this technical manual are based on the latest information available at the time of publication.

The right is reserved to make changes at any time without notice.

2. CARE OF THE HANDLING

2.1 PERSON IN CHARGE

Since the each service manual is serially numbered, please appoint personnel to be responsible for the care of this service manual and then inform us of his name with the kind of manual and serial no.

If the person in charge is changed, please inform us promptly.

2.2 REVISIONS AND SUPPLEMENTS

This loose-leaf manual can be easily kept up-to-date by inserting or exchanging the revisions and supplements.

The person in charge is responsible for updating the manual as soon as possible. Also, please dispose of the obsolete sheets to avoid confusion.

2.3 CONFIDENCE

This manual is strictly confidential. Thus, if the manual is lent or given to any third party, **prior approval of Hitachi is required.**

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